

ABSTRACT

The present invention provides a method and a device for manufacturing a card, capable of arbitrarily printing characters and designs on an ink receiving layer after molding the card by injection molding. The card is manufactured by joining an ink
5 receiving layer (2) formed on a base material sheet (4a) to a card base (1) when molding the card base (1) by filling an injection-molding resin (10) in a cavity (7) of a metal mold (5), and after this by peeling the base material sheet (4a). A desired printing is applied to the card on its ink receiving layer (2) by an ink-jet printer or the like after the card is taken out from the metal mold (5).